

OUR SITES

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	NORTH AMERICA								EUROPE								LATIN AMERICA		ASIA PACIFIC					
	SOMERSET, NJ	KANSAS CITY, MO	MADISON, WI	PHILADELPHIA, PA	RESEARCH TRIANGLE PARK, NC	ST. PETERSBURG, FL	WINCHESTER, KY	WOODSTOCK, IL	APRILIA, ITALY	BATHGATE, UK	BEINHEIM, FRANCE	BOLTON, UK	BRUSSELS, BELGIUM	DEESIDE, UK	EBERBACH, GERMANY	LIMOGES, FRANCE	SCHORN DORF, GERMANY	SWINDON, UK	BUENOS AIRES, ARGENTINA	SOROCABA, BRAZIL	BRAESIDE, AUSTRALIA	KAKEGAWA, JAPAN	SHANGHAI, CHINA	SINGAPORE
DEVELOPMENT																								
Biologics: GPEX® Cell Line Engineering, SMARTag™ ADC Technology & Biomanufacturing																								
Biopharmaceutical Lab Services																								
Pharmaceutical Lab Services																								
Pre-Formulation & Formulation																								
Solid State Services: Optiform® Technology																								
Regulatory Consulting																								
DELIVERY																								
Blow/Fill/Seal Technology																								
Consumer Health Solutions																								
Controlled & Immediate Release Technologies																								
Inhalation																								
Injectables																								
OptiMelt™ Hot Melt Extrusion Technology																								
RP Scherer Softgel, OptiShell™ & Vegicaps® Capsules																								
Stick Pack Granulations & Liquids																								
Zydis® Fast-Dissolve Technology																								
SUPPLY																								
Clinical Supply Services																								
Inhaled Dose Form Manufacturing																								
Oral Dose Form Manufacturing																								
Packaging & Supply Chain Solutions																								
Sterile Dose Form Manufacturing																								

